### **DC-MOTOR-DRIVEN DIAPHRAGM SYSTEM**



# Small Diaphragm Liquid Pump

# Model DPE-400BL

- Combination of our latest pump technology and brushless motor achieves 5,000 hours lifetime.
- Pulsation absorption system.
- Build material options for different liquids.

• Self-priming.

• 12 V DC brushless motor option.





Model	DPE-400BL	
Rated Voltage	24 V DC	
Flow Rate *1	400 mL/min	
Working Pressure Range	0~100 kPa	
Maximum Pressure *2	300 kPa	
Maximum Current (Reference)	450 mA	
Rated Operating Time	Continuous	
Life Expectancy (MTTF) *3	5,000 hours	
Self-priming Pressure *1	40 kPa	
Inlet & Outlet	5.4 mm O.D.	
Insulation Classification	A or its equivalent (JETL)	
Gross Weight	230 g	
Motor	DC Brushless Motor	

- \*1 At low temperature, the performance may reduce.
- \*2 Pumps may not re-start against high backpressure.
- \*3 Life expectancy is based on the following conditions: Rated voltage: 24 V DC Atmospheric pressure: 0 kPa Fluid: water at 25°C

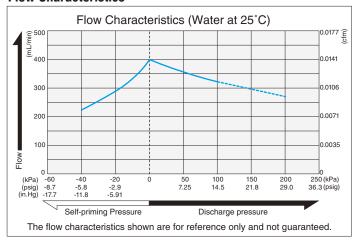


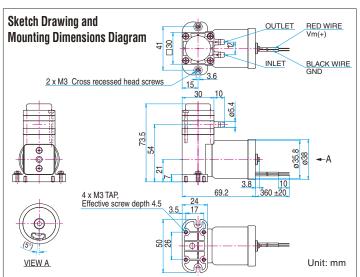
### Small Diaphragm Ciquid Pump

### Model DPE-400Bl

## Liquid Pump

### Flow Characteristics



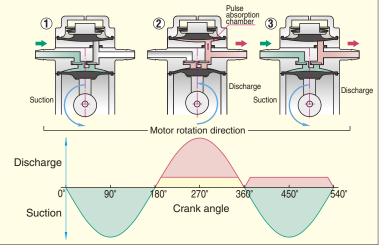


### **Advanced Design DPE Pump with Pulse Absorption**

Provides pulse attenuation which helps to create steady state flow, reduced noise and vibration throughout the fluid circuit, and enhances life of the pump and other circuit components. It's designed in. . . No need for additional installation cost or space with pulsation dampers.

- 1 Suction
- 2 Discharge. Partial fluid delivery to pulse absorption chamber, not directly forced to outlet port.
- ③ Cyclical suction drawn into pump is synchronized with the discharge.

Pulses are attenuated through the process of (2) and (3).



### **Build Materials and Applicable Fluid**

Model	Cylinder Head Head Cove	Diaphragm	Valve	0-ring	Acceptable Fluids	Unacceptable Fluids
DPE-400BL-2E	PA		EPDM Ethylene-propylene rubberr		Ammonia water, Citric acid, Sodium hydroxide, Ethanol, Potassium hydroxide	Mineral oil, Trichloroethylene, Benzaldehyde, Carbon tetrachloride, Toluene
DPE-400BL-2G	Polyamide	PTFE	I UIUUIU IUUUUI		Ethanol, Mineral oil, Ethylene glycol, Sodium carbonate	Chlorosulfonic acid, Formalin, Glacial acetic acid, Methyl ethyl ketone
DPE-400BL-7G	PPS	Polytetrafluo roethylene			Ethanol, Carbon tetrachloride, Trichloroethylene, Xylene, Silicone oil	Acetone, Chlorosulfonic acid, Formalin, Ammonia water, Glacial acetic acid
DPE-400BL-7P	Polyphenylene sulfide		FFI Perfluoro		Ethanol, Glacial acetic acid, Methyl ethyl ketone, Chloroform, Benzene	Chlorosulfonic acid, Chlorofluorocarbon R-112, Fluorine oil, Chlorofluorocarbon R-113

The chemicals shown are for reference only. Please confirm suitability of materials in each application.

### **General Conditions**

Ambient Operating Temperature	5 ~ 40°C
Ambient Operating Humidity	30~85%
Fluid Operating Temperature	5 ~ 50°C

#### Note:

- •Please check with us if you need to use 12 V DC power supply.
- •The pump can be used for both liquids and gases.

★ Specifications and designs are subject to change at any time without notice.





#### **Head Office**

9-4, Nakaikegami 2-chome, Ohta-ku, Tokyo 146-8555 Japan Phone: +81-3-3755-1111 Fax: +81-3-3753-8791

▶ E-mail: overseas@nitto-kohki.co.jp

► URL: www.nitto-kohki.co.jp/e